



TOYOTA ENVIRONMENTAL INITIATIVES



Toyota 8-Series LPG, gasoline and CNG lift trucks produce 70% less smog-forming emissions than current federal standards.



All Toyota 8-Series LPG, gasoline and CNG lift trucks meet California Air Resource Board's (CARB) more stringent emission standards.



Toyota's 8-Series diesel models meet EPA's more stringent Interim Tier 4 level, 26% less particulate matter than the 2008 EPA Tier 3 standard.



Toyota is the only lift truck manufacturer in the world that offers a factory installed CNG fuel system option, which is both UL listed, and EPA-CARB certified.



8-Series models are 100% cadmium- and mercury-free.



As a result of Toyota's relationship with the Arbor Day Foundation, more than 57,000 trees were planted in national forests and local parks damaged by fire or other natural causes.



Toyota Industrial Equipment Manufacturing (TIEM) is a zero-landfill facility.



TIEM's water treatment efforts have resulted in substantial reduction of pollutants in their processed water. The water is cleaner than required by government standards.



TIEM is ISO14001 certified and requires their top 65 suppliers, who account for more than 75% of the materials purchased locally, to be ISO14001 certified or have an equivalent EMS (Environmental Management System).



TIEM was recently honored by the Governor of Indiana for environmental excellence.



TIEM is one of only 14 Indiana businesses inducted as a charter member of Indiana's new Environmental Stewardship program. To be a member, businesses must have a good environmental track record and continue to make improvements in pollution prevention. TIEM also is a member of the Indiana Partners for Pollution Prevention (P2) organization, which is a voluntary program for Indiana businesses to benchmark and share their success in environmental improvement.



TIEM donates the proceeds from its many recycling programs:

- Make-a-Wish Foundation/aluminum can recycling
- The Heads-Up Foundation/toner cartridge recycling
- The Riley Children's Hospital/paper recycling
- Each Arbor Day, TIEM distributes 1,000 trees to associates